

Product 02465020      2-comp. PU top coat, solvent-based, colored, satin

## 1 General Data

### Fields of application

VIASOL PU-S650 SATIN<sup>VM</sup> is recommended for use as a top coat for areas where color stability is critical. It is usually used over an epoxy or polyurethane system in areas subject to foot and light vehicular traffic such as walkways, workshops, production facilities, warehouses, car parks, garages and plant rooms.

### Product description

VIASOL PU-S650 SATIN<sup>VM</sup> is a colored, solvent-based two-component polyurethane sealer with a satin finish. It has good abrasion resistance, good resistance to oil and most solvents as well as many other chemicals.

### VIASOL systems

VIASOL PU-S650 SATIN<sup>VM</sup> is used as a top coat for VIASOL PU- or EP- systems and VIASOL<sup>DECK</sup> Systems.

### Features & Benefits

**Chemical resistant** – to petroleum oils, solvents, acids & alkalis

**Wear resistant** – hard wearing even in harsh and punishing environment

**Aesthetic flexibility** – available in a variety of colors

**UV stable** – color stable, no yellowing

### Care and maintenance

The lifespan and performance of your resin floor can be extended considerably by adopting a regular cleaning and care programme. We recommend the use of an alkaline based cleaning agent.

#### (A) Technical data

##### Liquid mixture (A+B)

1. Solids content	63 %
2. Density (25°C)	1.30 g/cm <sup>3</sup>
3. Viscosity (25°C)	400–700 mPas
4. Packaging size	20 kg (16 kg A + 4 kg B) 5 kg (4 kg A + 1 kg B)
5. Colors	VIASOL standard, satin
6. Shelf life	9 months in closed original container
7. Storage	Dry at 10–30°C, avoid direct sunlight

#### (B) Technical data

##### Cured material

1. Adhesive strength (DIN ISO 4624)	> 1.5 N/mm <sup>2</sup> (concrete failure)
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### Technical support

For system build up possibilities and detailed information relating to the laying of VIASOL products, please refer to the VIASOL System Planner or contact VIACOR Asia Sdn Bhd directly.

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e-mail: [info@viacor.asia](mailto:info@viacor.asia)

#### Manufacturer:

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## 2 Application method

### Substrate preparation

The substrate must be firm, clean, dry, free of loose particles and have a pull-off strength of 1.5 N/mm<sup>2</sup> minimum.

VIASOL PU-S650 SATIN<sup>VM</sup> can be applied directly over an existing EP or PU underlay / topping, if the underlay / topping is newly laid (within 12 – 24 hrs) otherwise a light grinding is necessary.

### Application

Before starting the application, the material temperature must be close to site conditions. The relative humidity should not exceed 85%.

Mix Component A for 2-3 minutes.

Empty contents of Component B (Hardener) into Component A (Base Resin). Mix with a suitable mixer at a speed of 500 rpm to avoid incorporating excessive air into the mix. Mix for 2-3 minutes.

Transfer the mixture into another clean container and mix for 1-2 minute.

To cover vertical surfaces, add 1 to 3 % of VIASOL X955<sup>VM</sup> (thixotropic agent) and mix for 1 minute or until homogeneous.

Spread the mixed product onto the surface with a squeegee and back roll with a short nap roller. The operative should wear spiked shoes to walk on the still wet coating. The formation of puddles should be avoided. For a good finish, we recommend to roll in one direction with a wide short-pile mohair roller.

For cleaning of tools and other contaminations use VIASOL SO-X10 cleaner.

### (C) Technical data

#### Liquid mixture (A+B)

1. Mixing ratio A : B	4 : 1 by weight (kg)
2. Working time (25°C)	approx. 20-25 minutes
3. Application temperature	10 – 30°C (min. 3°C above dew point)
4. Material consumption	100 - 120g/m <sup>2</sup>
5. Following coating (25°C)	within 24 hours
6. Cure time to withstand:	
Foot traffic (25°C)	after 18 – 24 hours
Heavy traffic (25°C)	after 3 days
Exposure to chemicals (25°C)	after 7 days

### Overcoating

The second coat can be applied within 24 hrs without grinding. If longer, the surface has to be grinded before over-coating.

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### 3 Further information

#### CE-Mark



##### CE-Mark according to EN 13813

EN 13813: 2003-01, Screed material and floor screeds - Screed materials - Properties and requirements is the basis for requirements for floor screeds used in indoor flooring constructions. Resin coatings and sealer are also subject to this norm.

Details see CE-conformity mark and conformity declaration.

#### Warnings and precautions

Information relating to the safe handling of this product can be found in the Material Safety Data Sheet. Local regulations concerning the safe handling of epoxy resin based coating materials must be observed.

Suitable protective clothing including suitable eye protection must be worn.

#### Disclaimer

All information in this technical data sheet is based on our current knowledge and experience. This does not release the applicator from performing their own tests as many application factors, beyond our control, affect the application of our product. No guarantee of characteristics or suitability for a special purpose can be derived from this information. All present data, descriptions, drawings, photos, ratios, weights etc. are subject to change without prior notice and do not represent contracted characteristics of the product.

Due to different materials, sub-bases and working conditions, no guarantee of an application result or any liability claims can be derived from these details or from an unwritten technical advice except for liability claims based on:

- damage to life, body or health resulting from a negligent violation of obligations or a deliberate or negligent violation of obligation of a legal representative or assistant and
- if we are charged with intention or gross negligence.

The user has to test the products for their intended use. The user is responsible for following existing laws and orders and for observing third party trade mark rights.

As all VIACOR data sheets are updated on a regular basis it is the users responsibility to obtain the most recent issue (see [www.viacor.asia](http://www.viacor.asia)).

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